

NALU SCIENTIFIC
ENABLING INNOVATION

Waveform Digitizing and Processing Front-end Microelectronics for Particle Physics Experiments

July 12, 2021

Isar Mostafanezhad, Ph.D.

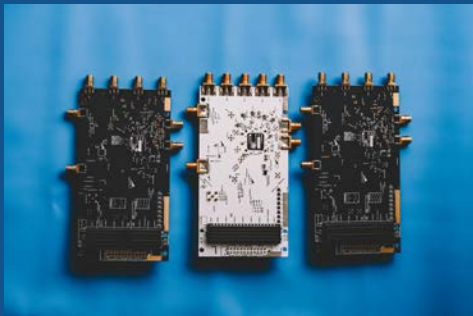
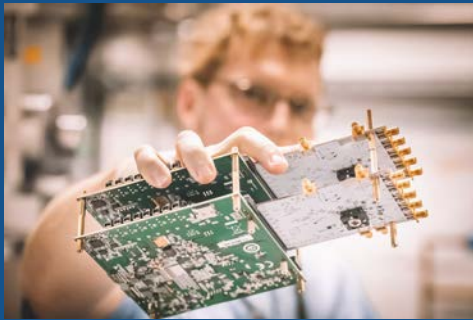
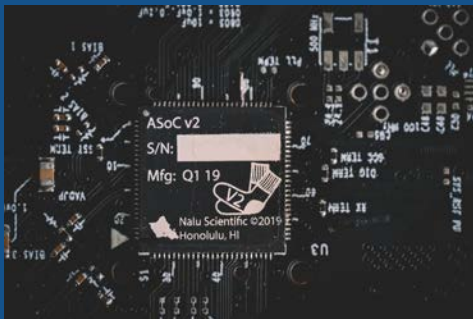
Founder and CEO at Nalu Scientific LLC

Work partially funded by US DOE SBIR Grants:

DE-SC0015231, DE-SC0017833, DE-SC0020457

NALU SCIENTIFIC - Approved for public release. Copyright © 2021 Nalu Scientific LLC.
All rights reserved.

HTDC- UH OIC, Hawaii SBIR Lessons Learned. July 12, 2021



ABOUT NALU SCIENTIFIC

Fast Growing Startup in Honolulu, Hawai'i

- Located at the Manoa Innovation Center
- Over \$11M in committed funding, 18 staff members
- Access to advanced design tools
- Rapid prototyping and testing lab

Scientific Expertise

- Particle physics detection and tracking
- Radiation detection
- Readout electronics for Particle Physics detectors

Technical Expertise

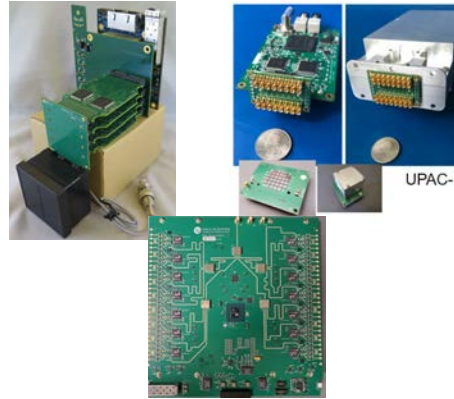
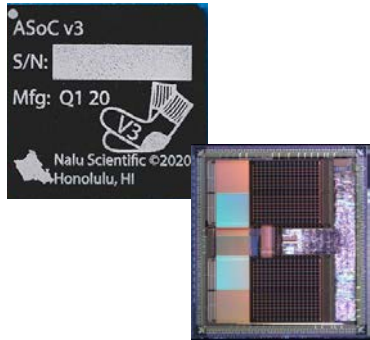
- Analog + digital System-on-Chip (SoC)
- Field Programmable Gate Arrays (FPGA)
- Complex multi-layer Printed Circuit Boards (PCBs)

Nalu = 'wave' in Hawaiian language

NALU SCIENTIFIC - Approved for public release. Copyright © 2021 Nalu Scientific LLC. All rights reserved.



Analog to Digital converter Microchips FOR PRECISE TIME OF FLIGHT ESTIMATION



1. Front-end Chips:

- Event based digitizer+DSP
- 4-32 channel scope on chip
- 1-15 Gsa/s, 12 bit res.
- Low SWaP-C
- User friendly: FW/SW tools

2. Integration:

- SiPM
- M/A PMTs
- LAPPD
- Detector arrays

3a. Main application:

- NP/HEP experiments
- Astro particle physics

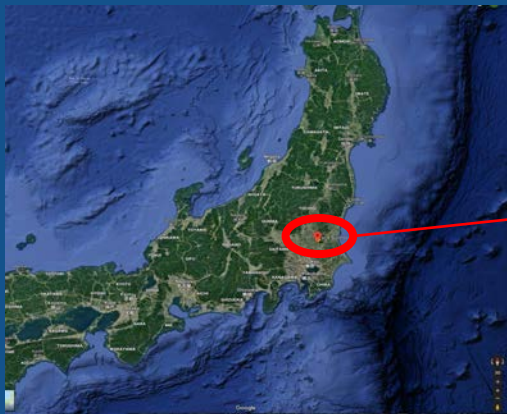
3b. Other applications:

- Beam Diagnostics
- Plasma/fusion diagnostics
- Lidar
- PET imaging

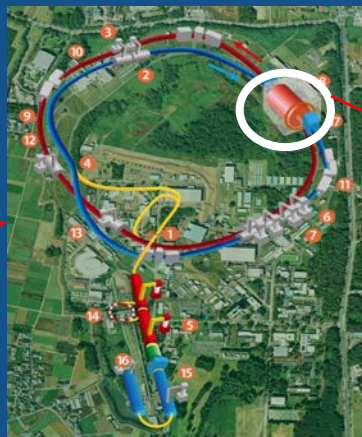


WHERE WE STARTED

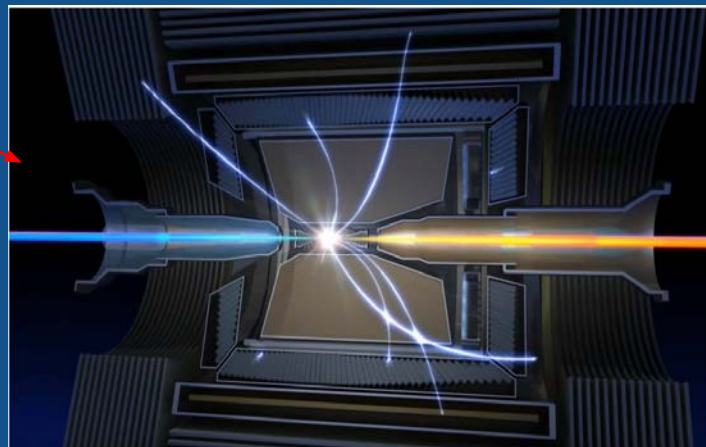
A Search for New Physics – The Belle II Experiment



Tsubuka City
Located 60 mi north of Tokyo



**High Energy Accelerator
Research Facility (KEK)**
in Tsukuba

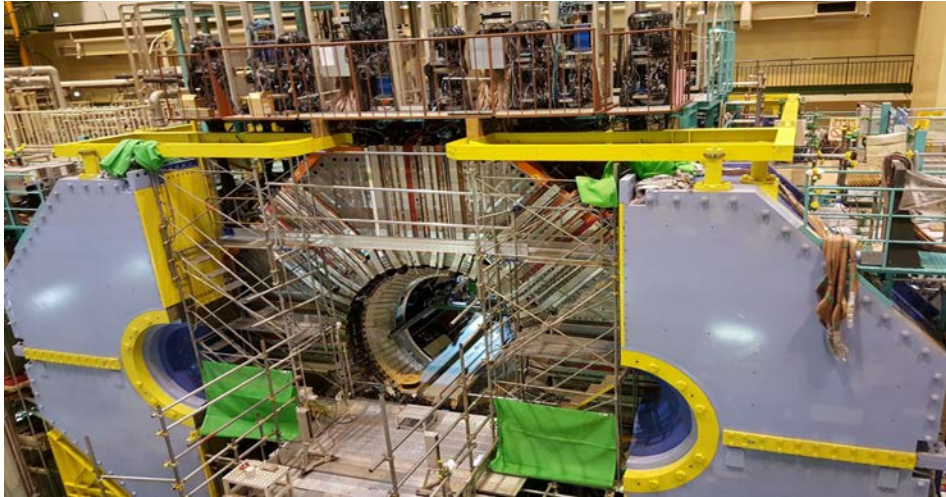


Interaction point inside the electron/positron collider

Belle II Youtube page

HISTORY - BELLE II

Belle II Upgrade is a 26+ Country, 900 Member Collaboration



2015

Nalu Staff designed and implemented front-end electronics and FW for KLM (muon system) and iTOP (Cerenkov-based PID) sub-detectors.

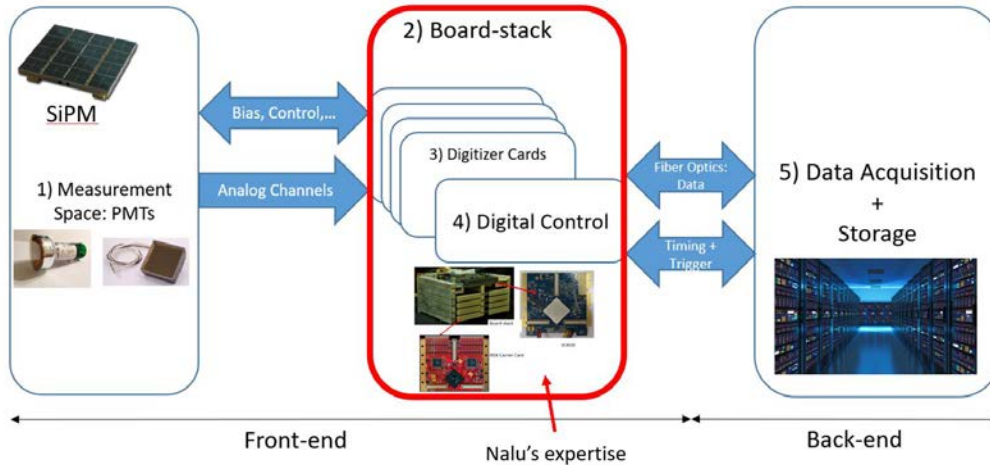
Belle II: $e^+ e^-$ experiment at 40x luminosity of Belle -> Detector needs to operate at severe beam background.
L1 trigger at 30 kHz



2018

HOW DO PARTICLE PHYSICS EXPERIMENT WORK?

LESSON ONE



LESSON TWO

Needs:

- Survive harsh environments
- High performance
- Accommodate long trigger delay
- Low cost, low power
- User friendly

Solution: New System-on-Chip Integrated Circuit

Opportunity: Not many commercial options available

Funding: US Department of Energy

Proposed Solution:

Chip level integration of switched capacitor array (analog) with digital processing.

Funding, Collaboration and Workforce Development

FY16-21

✓ \$11 M Secured by Nalu

- ✓ 9x SBIR Phase I
- ✓ 6x SBIR Phase II
- ✓ Various matching grants
- ✓ Misc. contracts

FY16-20

✓ \$1.2M Sponsored Research

- ✓ University of Hawaii
- ✓ National Labs
- ✓ 4x post docs
- ✓ 4x graduate students
- ✓ Misc. materials and supplies

FY21-23

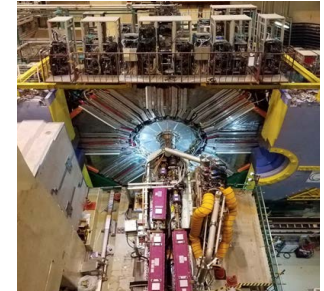
✓ New possibilities:

- ✓ New tech-dev based on capabilities
- ✓ Sensor integration
- ✓ Custom design
- ✓ New partnerships

Why Hawaii?

- Strategic location - Asia <> US
- University of Hawaii
- Greater impact on State
- “Hawaii Brand”
- Retain local expertise

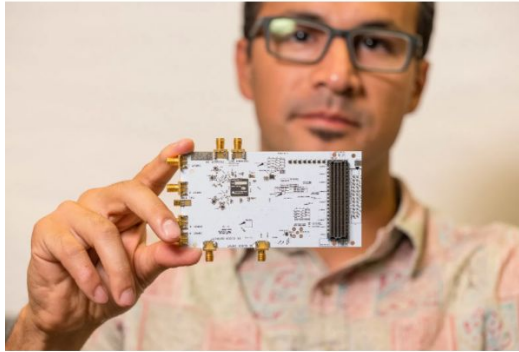
2x MS and 2x PhDs had their first jobs
at Nalu Scientific.



Getting the Word Out

- Awards (40U40, most innovative, ...)
- Attending conferences, trade shows, pitch competitions
- Media attention on restarting/diversifying economy in Hawaii esp post COVID
- New website, Social Media handles: FB, LinkedIn, Twitter

HawaiiBusiness
magazine



LEADERSHIP - APRIL 6, 2020

**Virtual Interview on COVID-19:
Isar Mostafanezhad, Founder
and CEO, Nalu Scientific**



Booth and AARDVARC Live demo at US-Japan Particle Physics Symposium in Honolulu (April 2019)



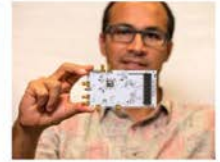
IEEE Young Professionals Panel IMS2019 - Boston



Next Top Startup Pitch Competition Runner up - IMS2019 - Boston



IPAC 2019 booth - Melbourne



Hawaii Biz Magazine Most Innovative Small Biz of the year



Hawaii Congressman Ed Case visit

Factors attributing to funding success

- Business is main focus and career:
 - Full time founder/CEO willing to go the extra mile and do what it takes - persistence
- Started small (DOE Phase 0 - check it out)
- Leveraged 'Hawaii brand' and relationship with University
- Revise and resend based on feedback
- Always going back asking for more money:
 - It's never enough money! Need to keep workforce busy.
 - Propose new tech to create coverage in tech offering (faster, cheaper, better, smaller, etc)
 - Talk to PMs to see what else is on their minds
 - Leverage the team
 - Leverage new relationships - Universities, National Labs, consultants
- Failure is an opportunity to do better next time

Summary

- Our journey:
 - SBIR Funding
 - Team Growth
 - Tech Development
 - Collaboration
- Workforce development
 - Hiring
 - Retaining Institutional Knowledge
- Industry Relations
 - Distributors
 - System integrators
 - Commercialization Pathway
- Get help from wherever and whomever you can!
 - HTDC
 - UH
 - SBDC

ACKNOWLEDGEMENTS

US Department of Energy Office of Science

Hawaii Technology Development Corporation (HTDC)

University of Hawai'i at Manoa Department of Physics